



# Society of Manufacturing Engineers Chapter 275 Bulletin

## November 8 Meeting (Joint with ASQ)

### Officers

Chair	Chris Greene	812-234-3002
V. Chair	Joel Owens	618-546-1575
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**Topic:** 5S at Shenango

**Speakers:** Krista Rogerson and Maribeth Pilant are students enrolled in the Quality Science Program at Ivy Tech State College at Terre Haute, IN.

**Times:** 6:00 pm Social, 6:30 pm Dinner, 7:00 pm Presentation

**Location:** Holiday Inn, Terre Haute, Intersection US 40 & I-70 (Gallery Room)

**Dinner:** \$12.00 Advise Roy Boissy 812-237-8329 for meal attendance.  
\$6.00 meal price for SME & ASQ student members.  
You can also attend at 7:00 pm w/o meal expense.

## 5S at Shenango

The five Japanese “S” words for workplace organization:

- Seiko (proper arrangement)
- Seiton (orderliness)
- Seiketso (personal cleanliness)
- Seiso (cleanup)
- Shitsuke (personal discipline)

For American companies, the 5S's are translated into English equivalents:

- Sort: separate out all that is unneeded and eliminate it
- Straighten: put things in order, everything has a place
- Scrub (or shine): clean everything, make a spotless workplace
- Systematize: make cleaning and checking routine
- Standardize: sustain the previous 4 steps and improve continually on them



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### **More about the Speakers**

**Krista Rogerson and Maribeth Pilant are students enrolled in the Quality Science Program at Ivy Tech State College at Terre Haute, IN. Both Krista and Maribeth will be graduating in May 2002 with honors and an AAS in Quality Science. They are planning to get their bachelor's degree at ISU.**

### **More about the Topic**

**Krista and Maribeth have recently implemented a 5S quality system in a local industry. The QSC 280 Quality in Industry course offered at Ivy Tech, allows students to enter local industries to utilize the quality skills and concepts they have learned. The January to May 2001 QSC 280 class established a 5S project at Shenango Industries Inc. Shenango is a local foundry that is willing to work with the Ivy Tech quality program. The group was on site twice a week for 3 hours at a time and helped guide the 5S system during the Spring Semester. The process was fully documented and will be presented on PowerPoint.**